

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 08.01.09	Job No.: 00056	ADR Yes/No: N	ADR Date:	ECN #: 1104
Product No.: D412-742 / D135-751	Created By: <i>py</i>	Approved By: <i>mf</i>		
Product Name: SKIDTUBES	Checked By: <i>gp</i>	General Manager Approval:		

Distribution	Reqd	Resp	Received
Production Manager	Y	LL	08.01.14
Production Engineering Coord			
Director Quality Assurance			
Customer Order Processing			

Distribution	Reqd	Resp	Received
Customer Technical Support			
Marketing	X	SW	08.01.14

Reason for Change:
APPROVAL OF ICA-D412-742 Rev D, ICA-D135-751 Rev C (REF ECN 1053P)

Documents Affected:
RELEASE: ICA-D412-742 Rev 3
ICA-D135-751 Rev 2 *mf*

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	KJ		07.11.23 <i>mf</i>
2	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ	REMOVE UNDER REVIEW	08.01.14 <i>mf</i>
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
4	Update Grey Project Binder	Y	KJ		08.01.11 <i>mf</i>
5	Move Electronic Files	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Create/Update Change Record Form	N			
9	Create/Update PPP's	N			
10	Update Controlled PDF Files	N			
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	N			
15	Update Access (ARC) Database	N			
16	Update/Verify ARC	N			
17	Update Paperwork Kits in Production	Y	KJ	SEE BELOW	08.01.11 <i>mf</i>
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	N			
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	N			
28	Update Paperwork Kits in Stock	Y	KL	SEE BELOW w/o 36712	08.01.14 <i>mf</i> for LL
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	Y	SW	SEE BELOW	
32	Notify Eurocopter France	N			
33					

Description / Action:
- ADD ICA-D412-742 Rev D to D412-742-011/-013, CHG 004 kits.....ADD ICA-D135-751 Rev 2 to D135-751-011, CHG 001 kits
- CUSTOMERS THAT HAVE RECEIVED D412-742-011/-013 CHG 004, SEND ICA-D412-742 REV 3 (0 IN STOCK)
- CUSTOMERS THAT HAVE RECEIVED D135-751-011 CHG 001, SEND ICA-D135-751 REV 2 (2 IN STOCK; 1 IN PROD)
742-011 (B35921, 35922) 742-013 (B35740-35745) - IN PROD - DONE ON ECN 1053P

Change Record

Part Number D412-742-011

Description FLOAT SKIDTUBE

Page 1 of 1

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Change Record

Part Number D412-742-013
Description FLOAT SKI TUBE

Page 1 of 1

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DOCUMENT RECORD

DR-D412-742

Rev: **H**

By: _____

Date: 07.11.08

Page: 1 of 1

Status*	Document	Rev. Ltr.	Description	Revision Date	Submit to: DER
R	IIN-D412-742	D	INSTALLATION INSTRUCTIONS	07.10.04	07.11.05
R	ICA-D412-742	3	INSTRUCTIONS FOR CONTINUED AIRWORTHINESS	07.10.09	07.11.05
N/C	ACP-D412-742-1	B	AIRWORTHINESS COMPLIANCE PROGRAM	05.05.26	05.06.02
N/C	QR-D412-742-1	B	QUALIFICATION REPORT	05.05.26	05.06.02
N/C	SR-D412-742-1	A	STRESS REPORT	05.02.08	05.03.31
R	MDL-D412-742	J	MASTER DOCUMENT LIST	07.11.08	07.11.08
N/C	QSI 004	06 Rev B	WELDING	06.11.14	07.03.06
R	QSI 005	10 Rev A	FINISHING	07.04.02	07.11.05
R	QSI 015	04 Rev D	BONDING	07.08.03	07.11.05
N/C	QSI 018	03 Rev B	STANDARD TOLERANCES	06.08.03	07.03.06
N/C	D2500	G	EXTRUSION	07.04.17	07.07.06
N/C	D2571	E	SADDLE	05.07.13	06.01.27
N/C	D2572	E	SADDLE	05.07.13	06.01.27
N/C	D2573	E	SADDLE	05.07.13	06.01.27
N/C	D2574	E	SADDLE	05.07.13	06.01.27
N/C	D2577	E	WEARSHOE	00.09.22	05.04.01
N/C	D2646	C	AFT CAP	06.12.20	07.03.06
N/C	D2747	B	SET SCREW	05.03.09	05.04.01
N/C	D2876	B	SADDLE SPACER	06.06.02	06.08.24
N/C	D2877	B	SADDLE SPACER	06.05.17	06.08.24
N/C	D2913	B	DOUBLER	99.10.18	05.04.01
R	D3389	D	412 WEB	07.10.09	07.11.05
R	D3391	G	412 FLOAT SKIDTUBE	07.07.31	07.11.05
N/C	D3401	B	TOW CAP	05.06.09	05.06.21
N/C	D3403	B	BUSHING	06.01.23	06.01.27
N/C	D3404	B	GHW LUG	05.06.14	05.06.21
N/C	D3405	A	GHW LUG ASSEMBLY	05.03.08	05.04.01
N/C	D3407	C	TOW RING	05.09.09	05.10.05
N/C	D3417	C	WASHER	05.06.30	05.10.05
N/C	D3456	A	WASHER	05.09.01	05.10.05
N/C	D3460	A	WEARSHOE	05.10.04	05.10.05
N/C	D3499	B	CABLE GUARD	06.08.15	06.08.24
R	D3533	B	SET SCREW	07.06.14	07.11.05
N/C	D3537	C	WEARPAD	07.04.13	07.07.06
N/C	D3553	A	GASKET	07.01.11	07.03.06
R	D3564	D	WEARSHOE	07.08.21	07.11.05
R	D3566	C	GASKET	07.08.21	07.11.05
N/C	D3591	A	BUSHING	07.01.16	07.03.06
N	D3670	A	SPACER	07.10.19	07.11.05
N	D3672	B	PHENOLIC WASHER	07.10.09	07.11.05
N	D3681	A	SPACER	07.11.08	07.11.08
N/C	D6013	A	SKIDTUBE MATERIAL	05.03.18	05.04.01
N/C	D6014	A	SKIDTUBE MATERIAL	05.03.18	05.04.01
N/C	DSI 9319	A	WEARSHOE INSTALLATION	06.01.09	06.01.27
N/C	DSI 9330	D	CABLE GUARD INSTALLATION	06.08.24	06.08.24
N/C	DSI 9336	A	BOLT LENGTH CHANGE	06.05.19	06.06.02
N/C	DSI 9364	B	BUSHING INSTALLATION	07.03.20	07.03.20
N/C	DSI 9367	A	D412-742 WEARSHOE KITS	07.02.09	07.03.06
N	DSI 9391	A	WASHER REPLACEMENT	07.10.01	07.11.05

*LEGEND

R = Revised
N/C = No Change
N = New

Change Record

Part Number D135-751-011
Description SKIDTUBE INSTALLATION

Page 1 of 1[illegible]

DOCUMENT RECORD

DR-D135-751

Rev: **B**

By:

Date: 06.09.20

Page: 1 of 1

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***LEGEND**

R = Revised

N/C = No Change.

N = New